

Sub B1

We claim:

1. A thin injection molded article composed of a composite resin material having organic clay dispersed in a polymer,

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wherein said polymer comprises polyphenylene oxide and a butadiene-styrene copolymer, and

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the relationship between the maximum flow length L of said composite resin material in said thin injection molded article and the average thickness t of the thin injection molded article satisfies the inequality: $L/t \geq 70$.

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2. A molded article according to claim 1, wherein the content of said organic clay is 1-15 parts by weight to 100 parts by weight of the polymer.

3. A molded article according to claim 1 ~~or 2~~, wherein said organic clay is clay that has been rendered organic with two or more different types of organic agents.

Add
A1

Add C1

Add
D2